







# **Heavy Duty Shape Cutting Machine**

- For more accurate, faster and consistent better quality cuts.
- Can be used with Oxy-Acetylene or Plasma Cutting .
- Heavy duty Pillar Type, foundation mountable rugged machine.
- Cuts upto 200mm plate thickness with Oxy Fuel.
- Can cut any shape from 15 mm dia. to 1300 mm dia.
- Electromagnetic or Permanent Magnet Tracing head.
- Strong and Solid construction for longer Life.
- An ISO 9001 Certified Company.











Ostrich 1300 is a heavy duty, foundation mountable, pillar type robust shape cutting machine, it can be used for large duplication jobs particularly large production untiring multiple shift production application.

Ostrich 1300 is designed with a pantograph type arms, which keeps the hinge points of all the arms parallel to the line of the tracing roller and the torch, thus providing a direct line guiding system.

This is simplest and one of the most accurate magnetic tracing system, which helps in maintaining repeatability of the flame cut parts.

The precision multiple ball bearing design of hinges ensure free and frictionless tracing, hence enabling greater cutting accuracy upto plus minus 1mm.

Ostrich 1300 is primarily meant for cutting different shapes such as stars, hexagons, squares, rectangles, circles, triangles etc. It can also cut Straight lines upto 2300 mm lenght. It can cut plates upto 200-mm thickness.

The basic system of machine enables the torch to duplicate any intricate shape provided on a template on the machine. The carriage arm consist of a motor driven Electro Magnetic Tracing Head, the cutting torch travels round the template duplicating the exact shape of the template.

The speed of the machine can be varied with an indexed selector knob. The tracing head can be moved in clockwise or anti clockwise direction by a selector switch.

The uses of Ostrich 1300 are almost unlimited because of the accuracy and ease with which metal templates can be made easily and repeatability of shapes obtained.

## **Specifications**

- Cutting Area
- Max. Straight Cut

**Features** 

- Cutting Speed
- Power Supply
- Motor
- Speed Control
- Maximum Current 1 Amps
- Fuse

- Torch
- Torch Holder
- Hose Connection
- Dimensions
- Gross Weight

- Any shape up to 1300mm dia.
- 1500mm in length
- 60mm/min to700mm/min
- 220/250 Volts AC. 50 Hz
- 1/20HP.AC/DC. SeriesFHP
- Variable by Disc Knob
- Bottle Type 1 Amp
- Tracer Movement Clockwise/Stop/Anticlockwise.
  - Injector Type/ NM/Victor
  - Rack and Pinion (Vertical)
  - 3/8" G(Fuel Gas LH & Oxygen RH)
  - 1270mmx1320mmx1830mm
  - 325 Kgs. [Approx.]

### **Standard Accessories**

1.	Machine Torch	[1 no]
2.	Torch Holder Assembly	[1 Set]
3.	Set of Spanners	[2nos]
4.	Set of Nozzles	[2nos]
5.	Set of Non-return Valves	[2nos]
6.	Set of Nozzle Cleaner	[1 Set]
7.	Set of Fuses	[6Nos]
8.	Instruction Manual	[1no]
9.	Set of Tracing Rollers	[2Nos]



#### Optional Items Required

- 1. 1S2g Oxygen Pressure Regulator 2. 1S2g Acetylene Pressure Regulator
- 3. Red Hose Pipe for Fuel 4. Blue Hose Pipe for Oxygen
- 5. Hose Clips to Suit Hose Pipes
- 1 no
- 1 no
- 10 Mtrs.
- 10 Mtrs. - 8 nos
- 6. Gas Lighter
- 7. Cylinder Key
- 8. Cylinder Spanner Set
- 9. Hand Gloves
- 10. Goggles

- 1 no
- 1 no
  - 1 Set
  - 1 Set.